

## 5-Flute - Variable Index



AlCrNX Coated

### Variable Index, 5-Flute, Chip Control, Square & Corner Radius, Metric, 40° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AlCrNX Coated Part #
12	.4724	50	100	—	12	<a href="#">REX5970</a>
12	.4724	50	100	.75	12	<a href="#">REX5971</a>
12	.4724	50	100	1	12	<a href="#">REX5972</a>
12	.4724	50	100	1.5	12	<a href="#">REX5973</a>
12	.4724	75	150	—	12	<a href="#">REX5974</a>
12	.4724	75	150	.75	12	<a href="#">REX5975</a>
12	.4724	75	150	1	12	<a href="#">REX5976</a>
12	.4724	75	150	1.5	12	<a href="#">REX5977</a>
16	.6299	55	110	—	16	<a href="#">REX5978</a>
16	.6299	55	110	.75	16	<a href="#">REX5979</a>
16	.6299	55	110	1	16	<a href="#">REX5980</a>
16	.6299	55	110	1.5	16	<a href="#">REX5981</a>
16	.6299	75	150	—	16	<a href="#">REX5982</a>
16	.6299	75	150	.75	16	<a href="#">REX5983</a>
16	.6299	75	150	1	16	<a href="#">REX5984</a>
16	.6299	75	150	1.5	16	<a href="#">REX5985</a>
20	.7874	65	125	—	20	<a href="#">REX5986</a>
20	.7874	65	125	1	20	<a href="#">REX5988</a>
20	.7874	65	125	1.5	20	<a href="#">REX5989</a>
20	.7874	85	150	—	20	<a href="#">REX5990</a>
20	.7874	85	150	1	20	<a href="#">REX5992</a>
20	.7874	85	150	1.5	20	<a href="#">REX5993</a>
25	.9843	55	120	—	25	<a href="#">REX5994</a>
25	.9843	55	120	1	25	<a href="#">REX5996</a>
25	.9843	55	120	1.5	25	<a href="#">REX5997</a>
25	.9843	85	150	—	25	<a href="#">REX5998</a>
25	.9843	85	150	1	25	<a href="#">REX6000</a>
25	.9843	85	150	1.5	25	<a href="#">REX6001</a>

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.



Speeds & Feeds page 198-199.  
Tool application data pages 208-212.

Tolerances	Diameter	Shank	Radius
Metric	+0.000, -0.050	h6	+0.038, -0.038

For specific shank tolerance information please see page 200.